

Mechanical Adaptivity as a Process: Implications to New Materials and Material System Design

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Materials and Manufacturing Directorate*

Funding: Air Force Office of Scientific Research
AFRL Materials & Manufacturing Directorate



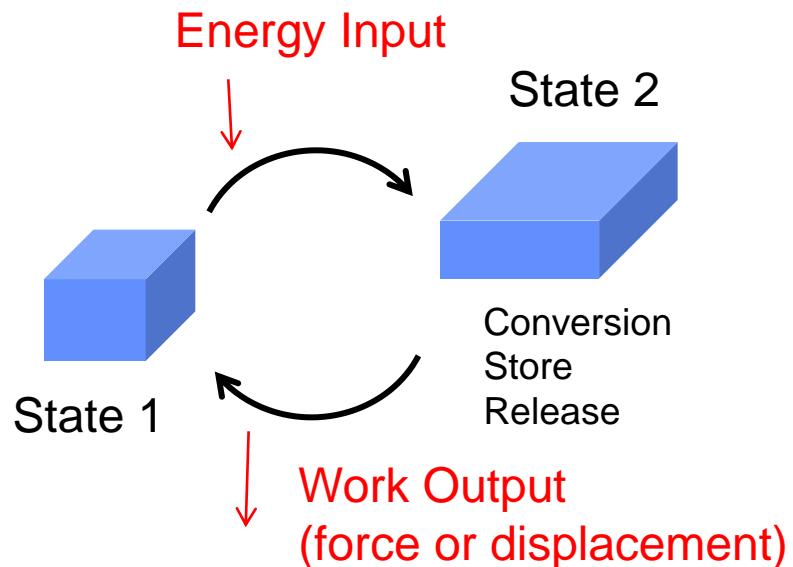
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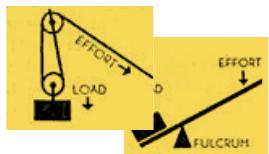
What is Mechanical Adaptivity?

Energy Transduction Process Producing Force or Motion

- Conversion of Energy to Work
- Store Mechanical Energy and Release
- Combination



Mechanical Design Analogy:



Simple Machines



Mechanical Design



Advanced Functions

Building Blocks

Materials that display:

- 1) Autonomous behavior
- 2) Respond to multiple stimuli
- 3) 3D, rapid actuation

Knowledge & Predictive Models

Accurate math models enable predictive design

Fabrication of Architecture: Greater than sum of the parts

Architecture design with responsive materials leading to enhanced functionality



Program Status

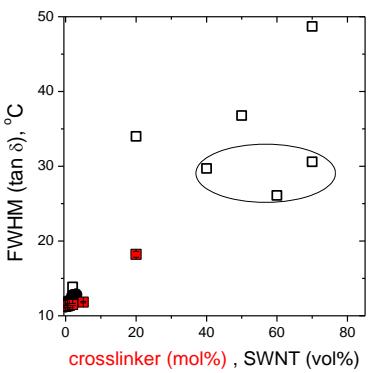
Building Blocks

HT Thermal Shape Memory

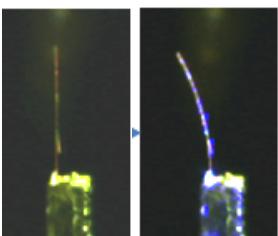


w/ L-S Tan, AFRL

Predictive Models

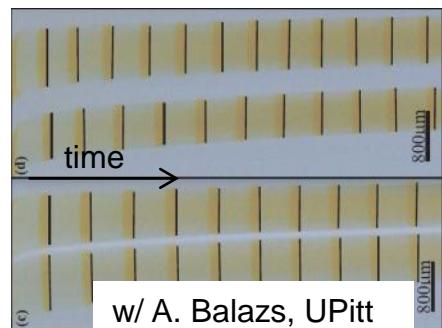
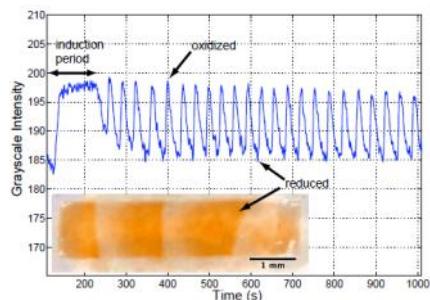


PhotoChem-Mechanical



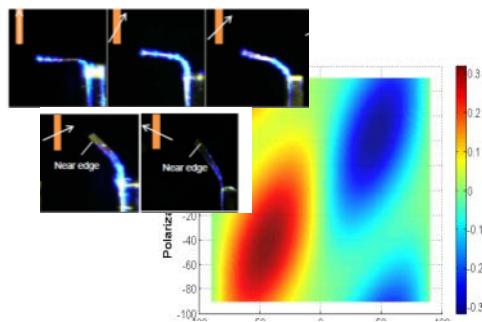
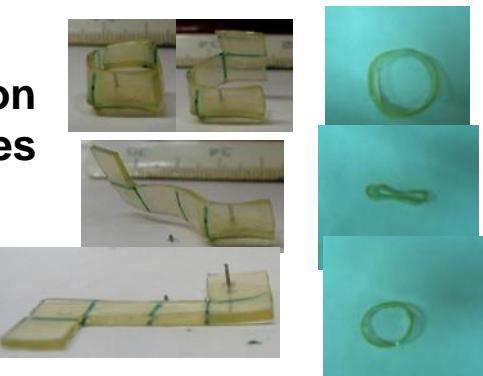
w/ T. White & L-S Tan, AFRL

Autonomic Chemo-Mechanical



w/ A. Balazs, UPitt
M. Smith, Hope C.

Fabrication of Devices



w/ T. White & M. Smith, Hope C.

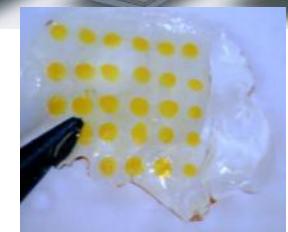
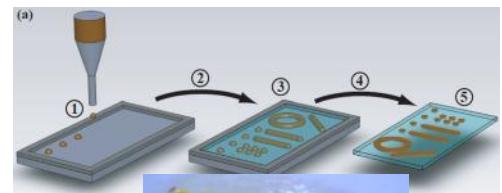
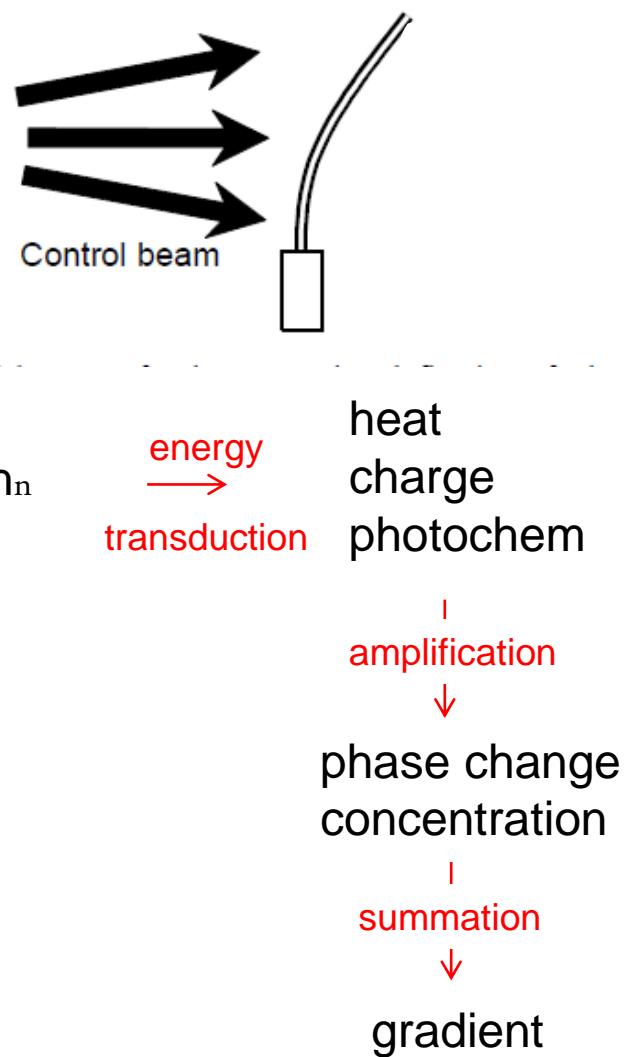
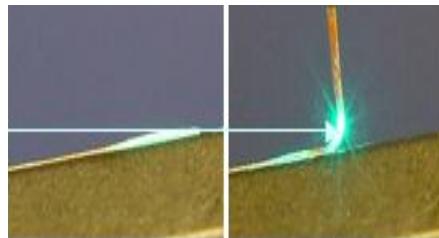




Photo Mechanical: Aerospace Applications



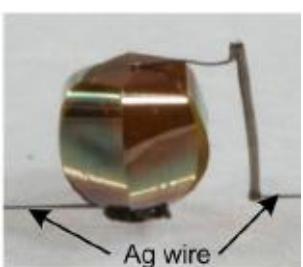
Beam Steering



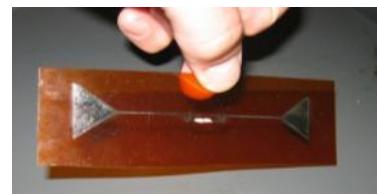
Tabiryan et al BEAM
Unpublished. Bunning,
Optics Express, 2009.
Tabiryan & White
Optic Express 2010

Tuning Receivers and Packages

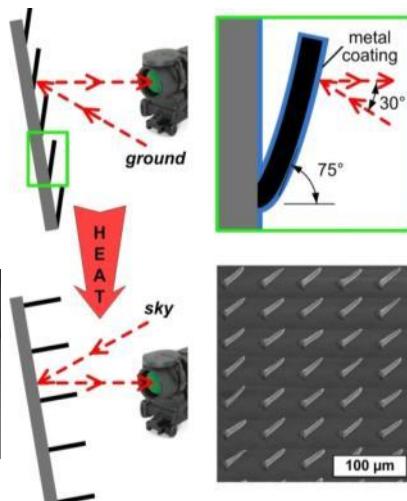
3D Photovoltaics



Nuzzo et al., PNAS 106
2009



Vaia et al 2012



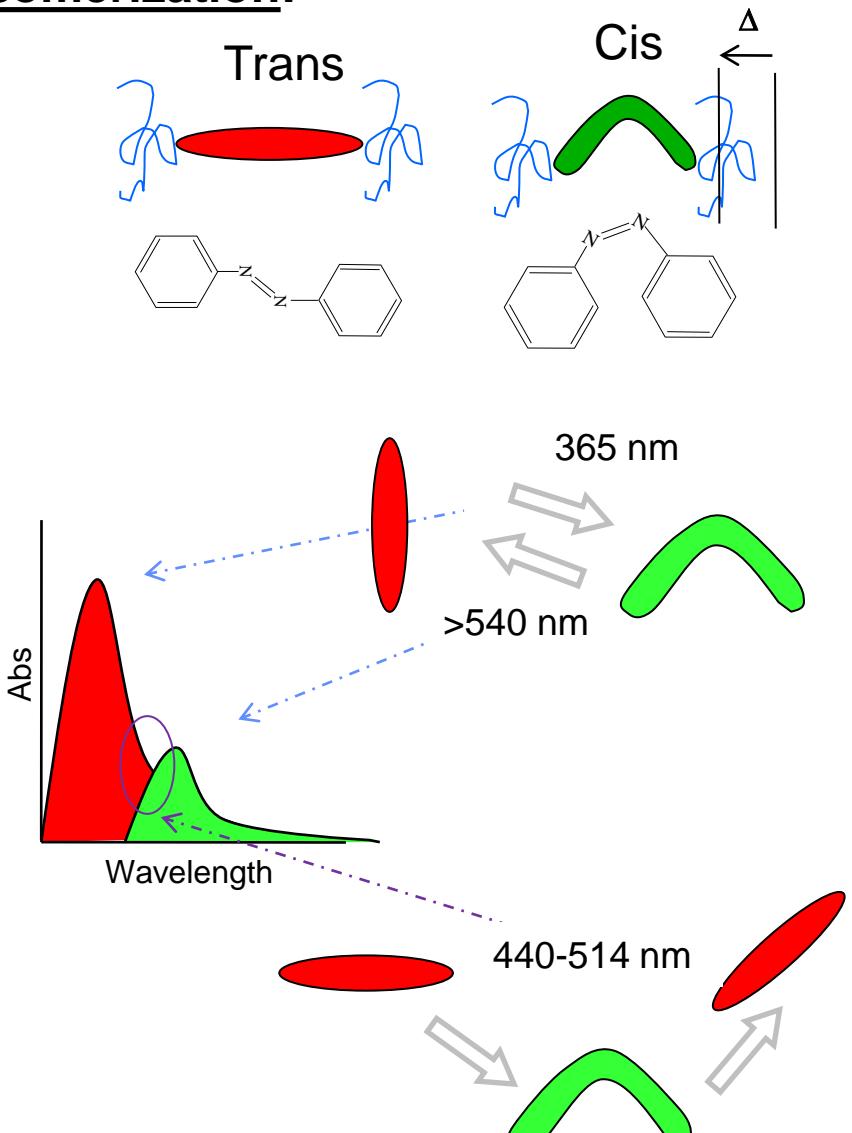
John Hart, Davor Copic,
University of Michigan

Remote & Focused Trigger

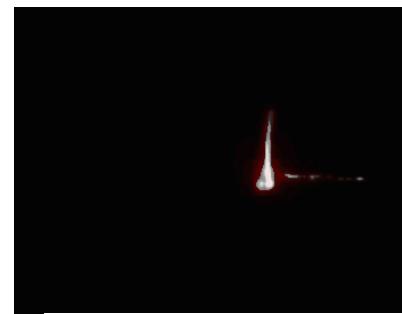
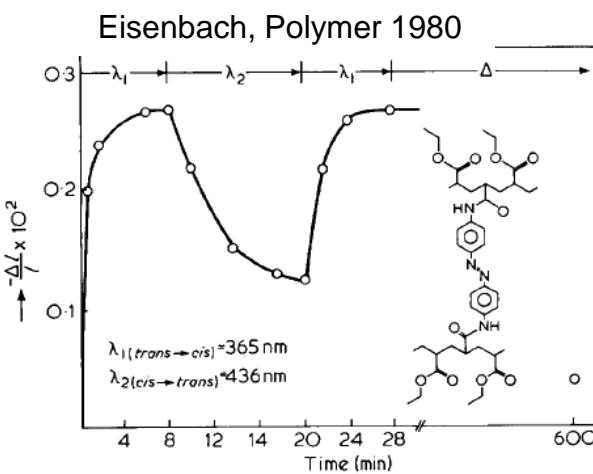


PhotoChem-Mechanical Response: Azo

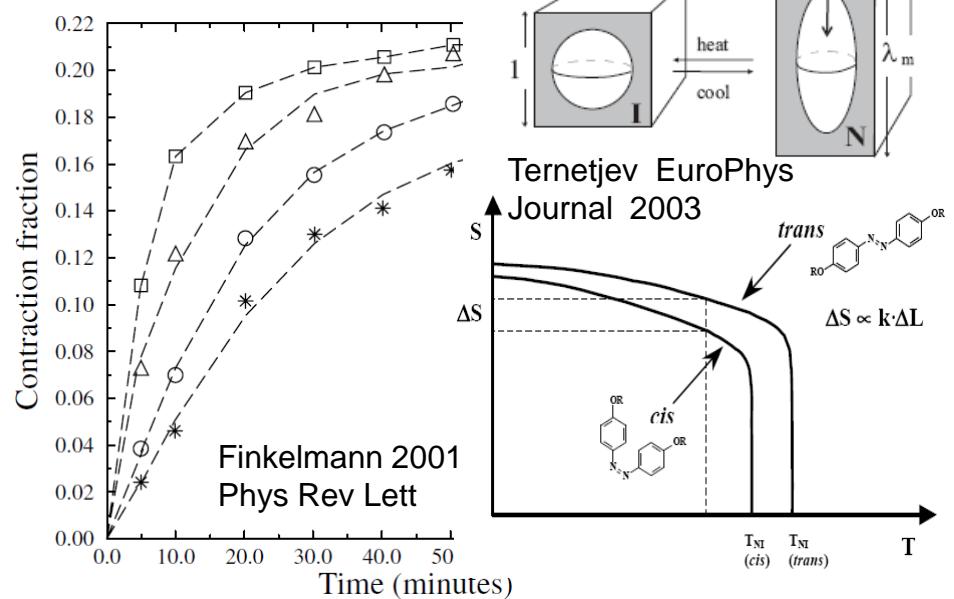
Isomerization:



"Glassy" Networks: Azo & LC



Elastomers: LC-Azo



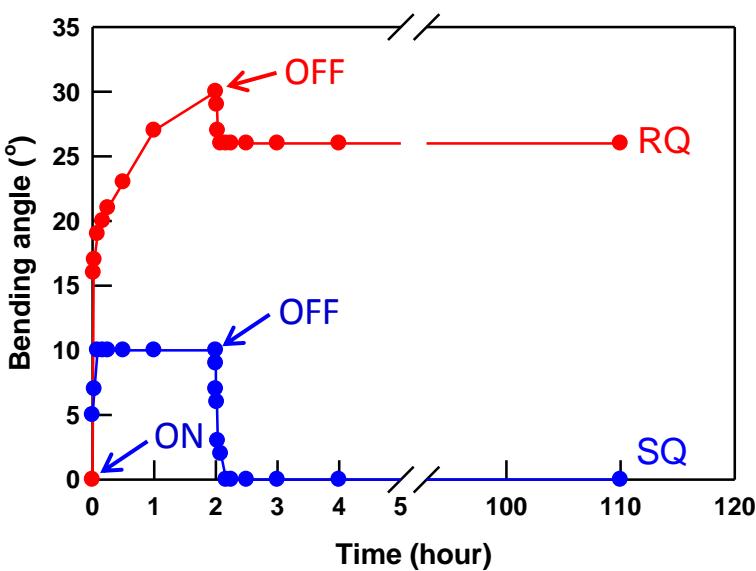
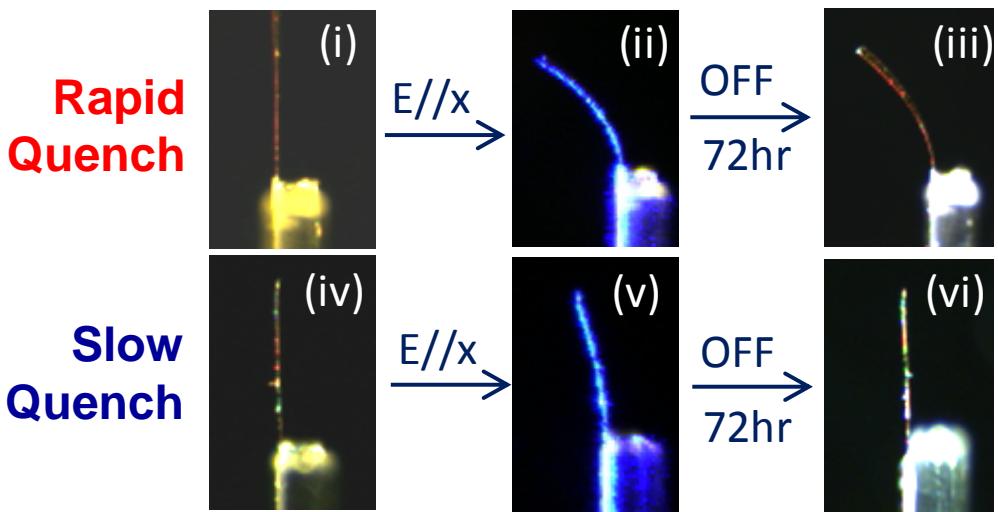
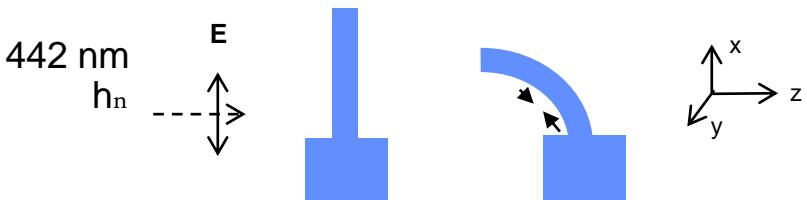
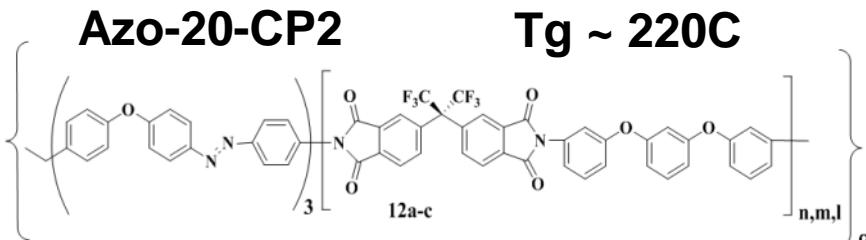


Tuning Photo-Mechanical Response with Process History



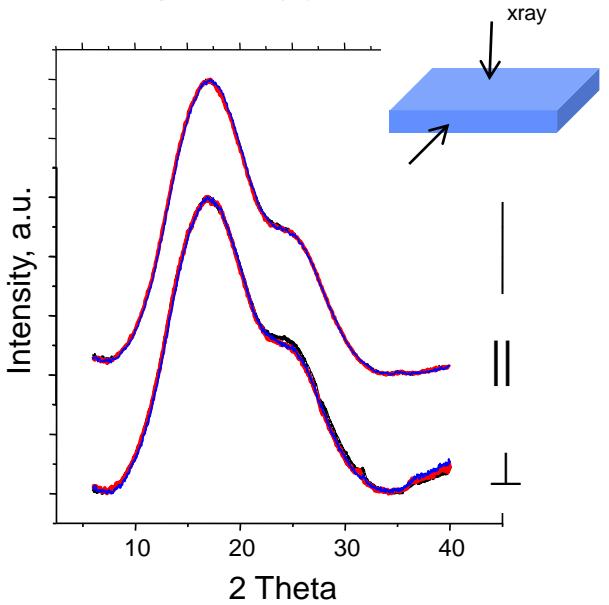
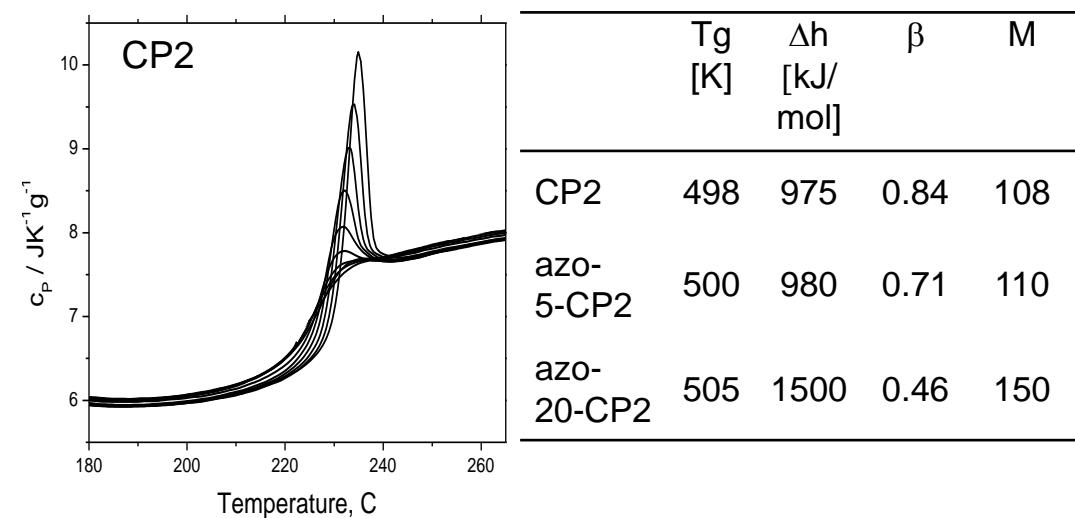
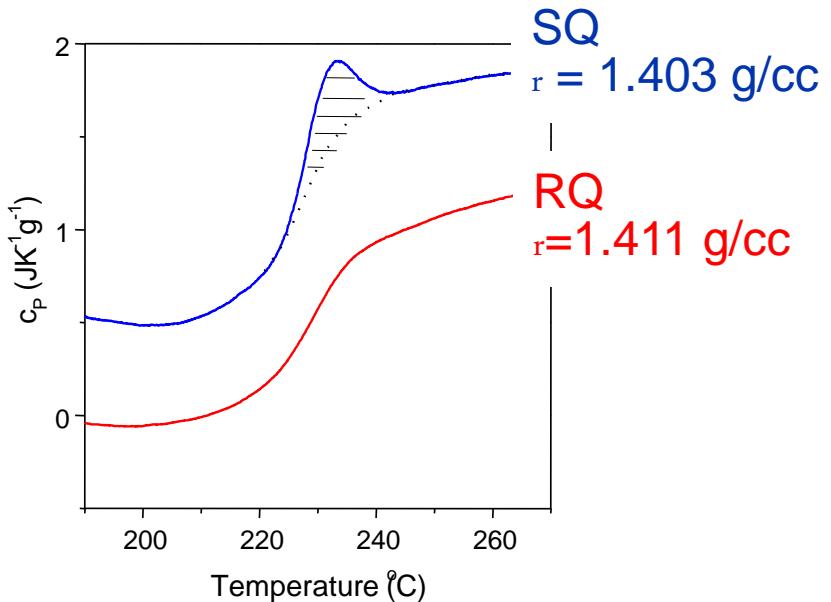
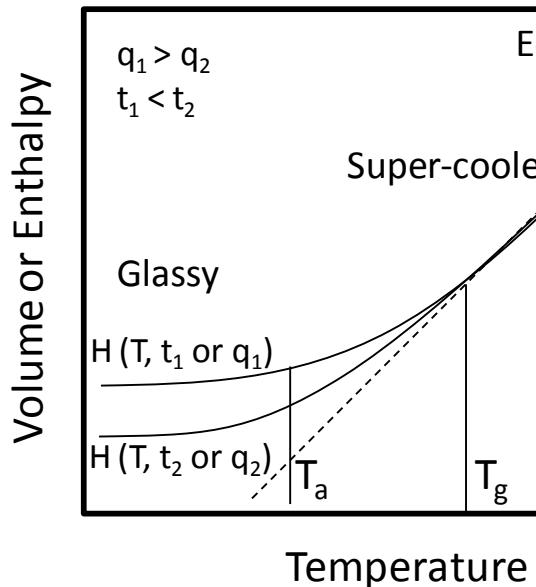
Photo-Plastic (Photo Set, Photo Hardening)
Remove light, retain shape

Photo-Elastic (Photo Recovery)
Remove light, recovery original shape

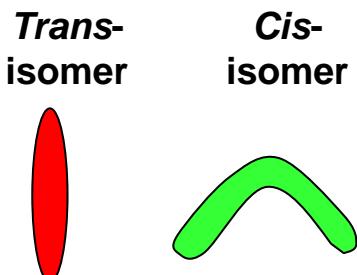
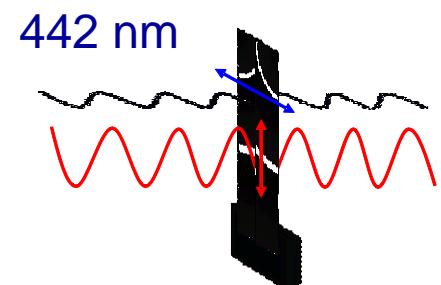




Glass Structure



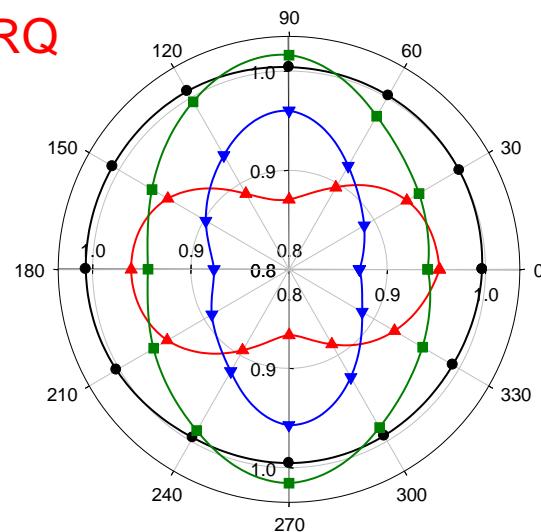
Molecular Dynamics



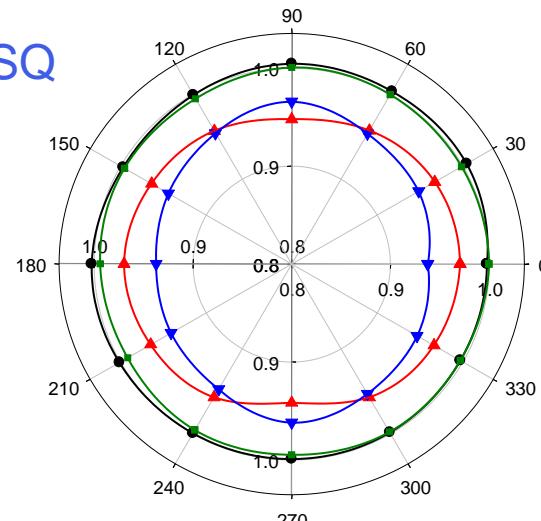
- Isotropic trans distribution
- 442 illumination:
 - trans rotation + 3-5 % cis
 - RQ > SQ
 - Reversible & $\perp E$
- Dark state:
 - RQ partial recovery consistent with cis, trans enhancement
 - SQ initial state recovery

Relative Abs: Trans Isomer (355 nm)

RQ



SQ

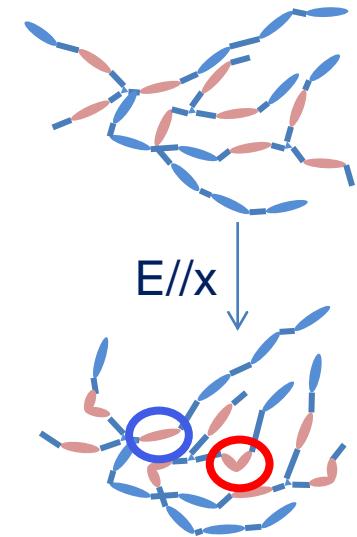
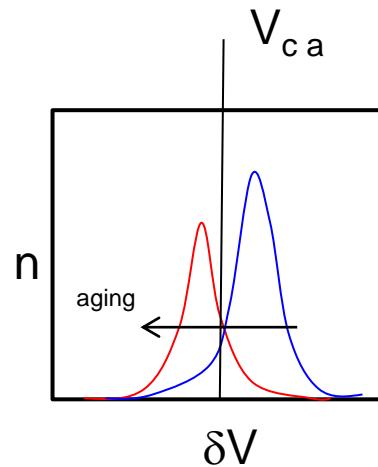
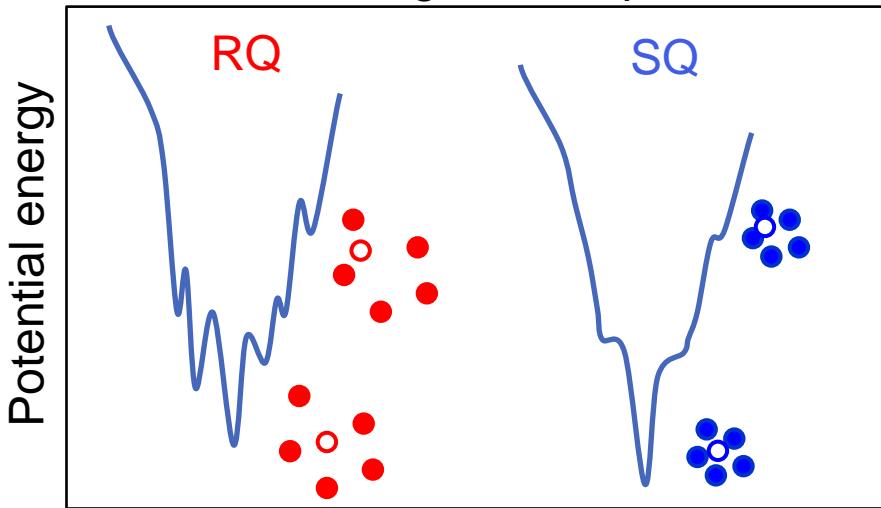




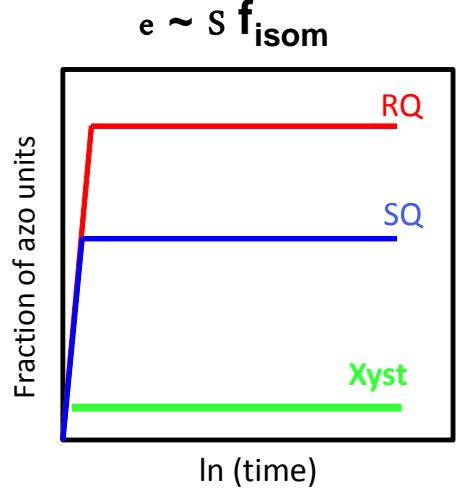
Glass Energy Landscape for Photo Chemical to Mechanical Transduction



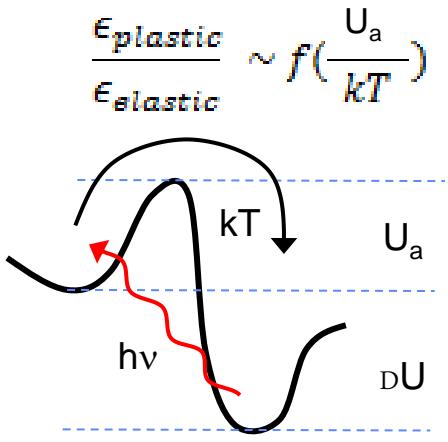
Configuration space



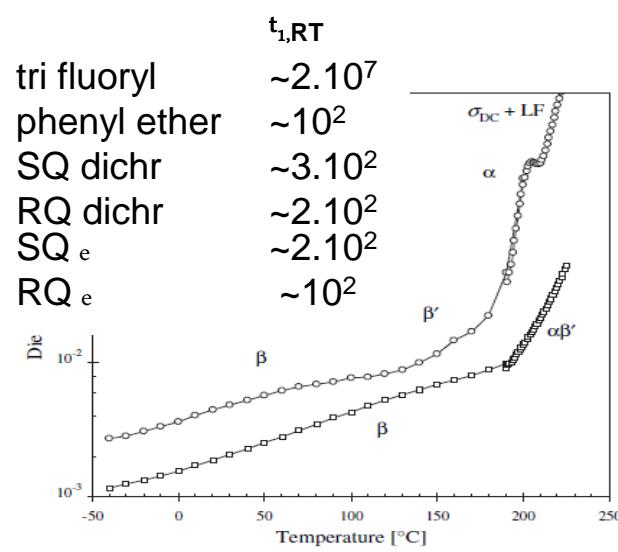
Photon to Isomerization



Internal Energy Storage & Recovery



Recovery Rates





Implications & Next Steps

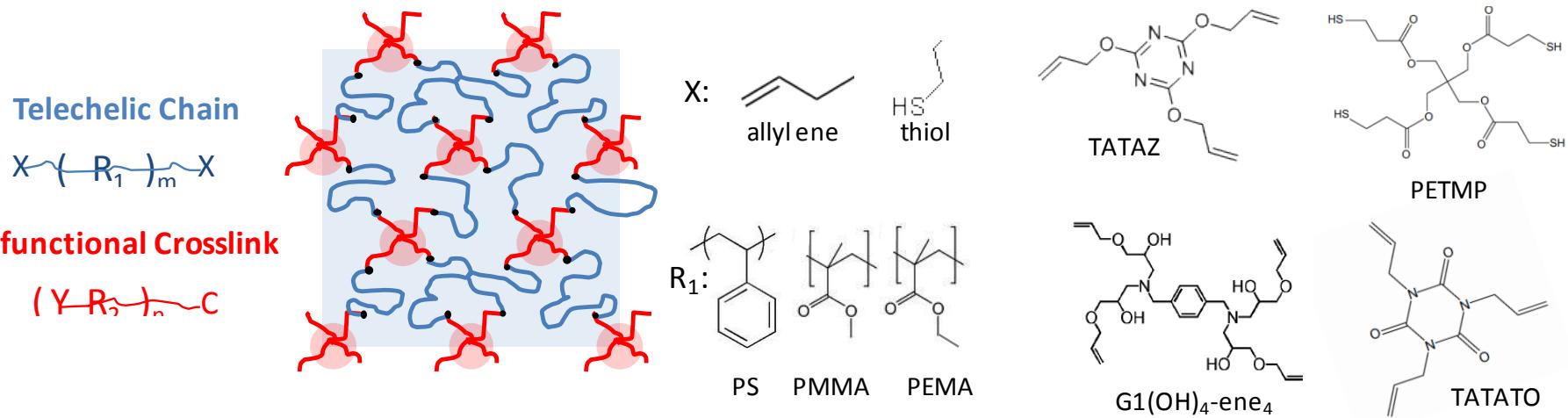


Distribution of local “activation volume” controls first step for molecular to macroscopic transduction

- Molecular structure *and* process history
- Fraction of successful photon-to-isomerization events
- Fraction of trapped events
- Rate of recovery of events

Material System Architecture to Optimize Speed and Efficiency

- $D_U \sim r$ (isomerization) I (x) E (x)
- Local anisotropy – LCs v. semi-rigid v. flexible chains
- Network structure, secondary relaxations, local of “hinge”
- Photochemistry: rotation v. cis formation

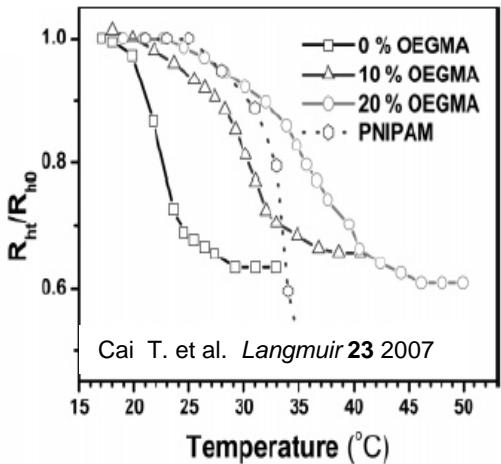
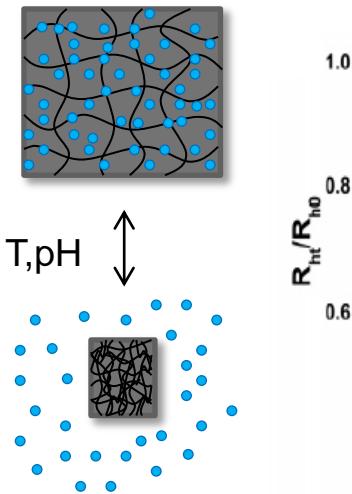




Autonomic Chem-Mechanical Systems: Responsive Hydrogels & Chemical Oscillators



Responsive Hydro-gels



Chemical Oscillator

Stirred BZ reaction

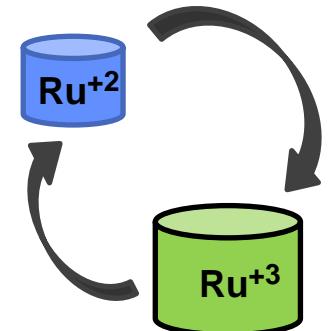
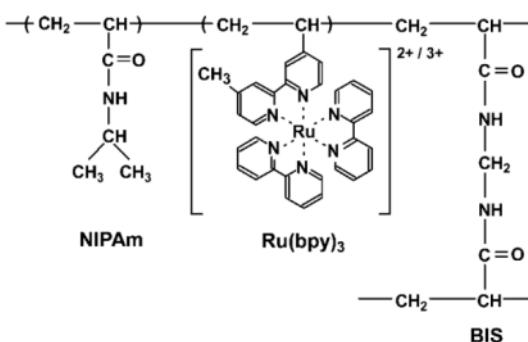


BZ Reaction

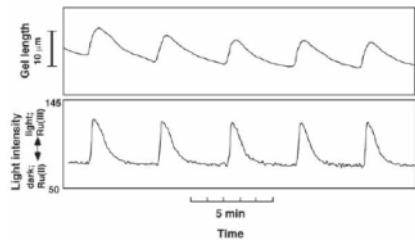
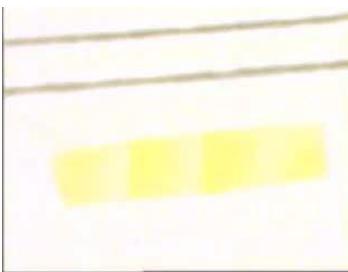


Autonomic Chem-Mechanical Systems

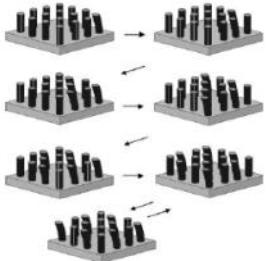
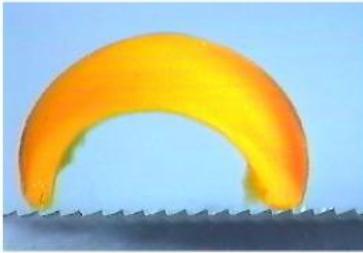
pNIPAAm-co-Ru(vbpy)



R. Yoshida



M. Smith



Maeda et al. Int. J. Mol. Sci. 2010

Tabata et al. Sensor Actuat. A. 2002

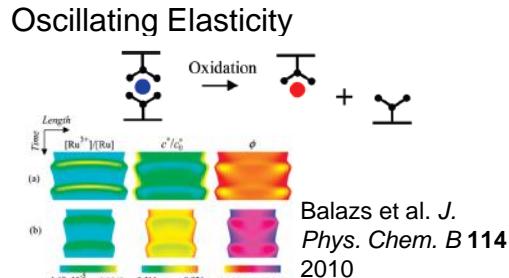
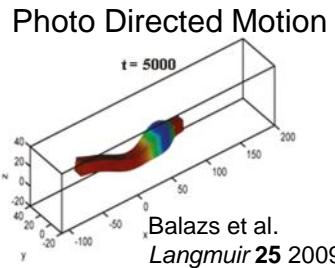


Heterogeneous Chem-Mechanical Design

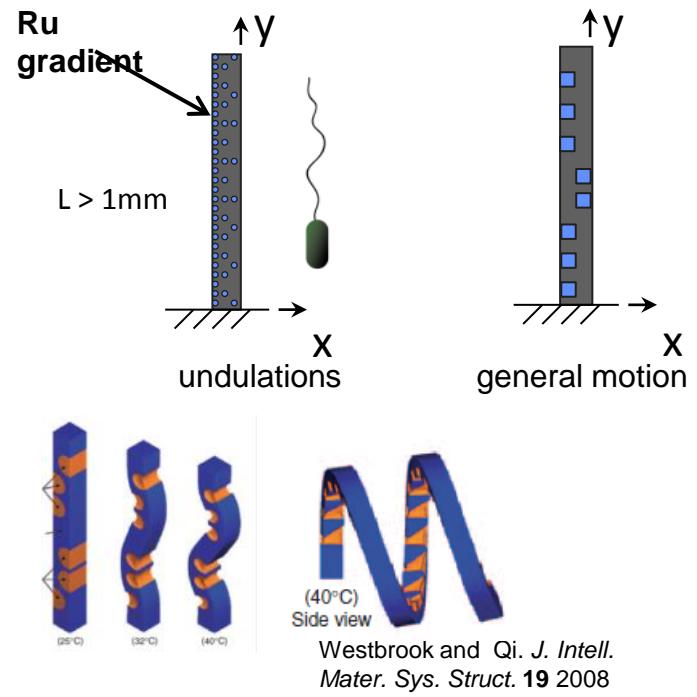
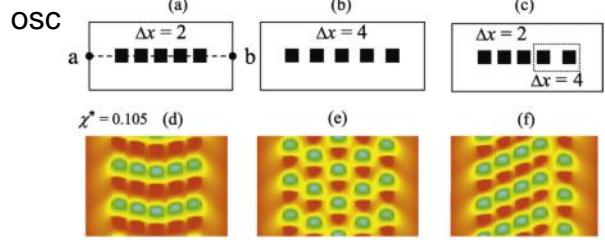
Heterogeneous Autonomic Systems = Composite w/ Active & Inactive Regions

- Homogenous Autonomic Gel = Strain Generator Unit
- Amplify Motion through mechanical architecture
- Coupled feedback through
 - Chemical Concentration gradients
 - Mechanical-Chem interactions

Potential routes for control



Coupled Oscillator patches:
2D patterning allows for phase control of OSC





Patterning Structure and Active Regions

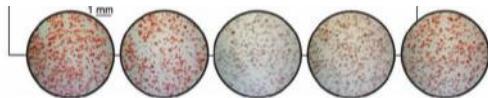
Structured Heterogeneous Gels

Physical Composite

Monolithic Composite

Assembly - arrange premade, discrete homogenous units

- Adv: Flexibility in design
- Dis: minimal mechanical coupling, weak structures, very slow, poor reproducibility

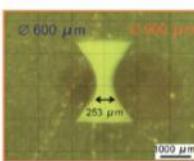


Showalter et al. *Science* 323 2009
Steinbock et al. *Science*, 269 1995

Steinbock et al. *J. Phys. Chem.* 100 1996

Photopoly - in plane patterning of monomer mixture

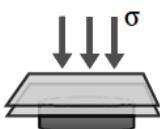
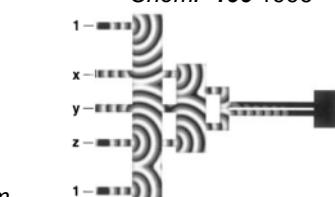
- Adv: Precision control to micron scale
- Dis: catalyst photo sensitive, limited flexibility (new form for new app)



Yashin, et al
J.Mater.Chem.,
2012

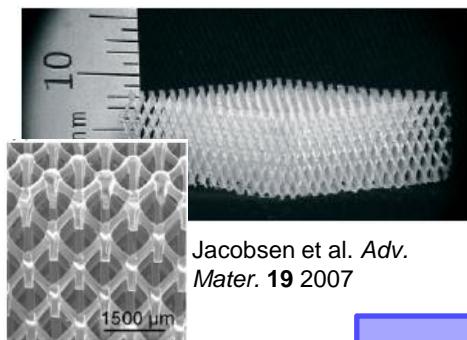
Ø 600 µm Ø 900 µm
Wave propagation

Van Vliet, *Adv. Func. Mater.*, 2012

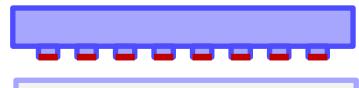


Postfunctionalization - separate form from pattern (add catalyst & x-linking later)

- Adv: Flexible for 2D (on-demand stamping), Pattern 3D structures
- Dis: Completeness of reaction, profiles dependent on diffusion



Jacobsen et al. *Adv. Mater.* 19 2007



Vaia, Smith, *SPIE* 2012

Additive Manufacturing – printing 3D (involve postfunctionalization, thermo-gelling, etc..)

- Adv: 3D structures (additive manufacturing)
- Dis: Resolution limits, processing variables



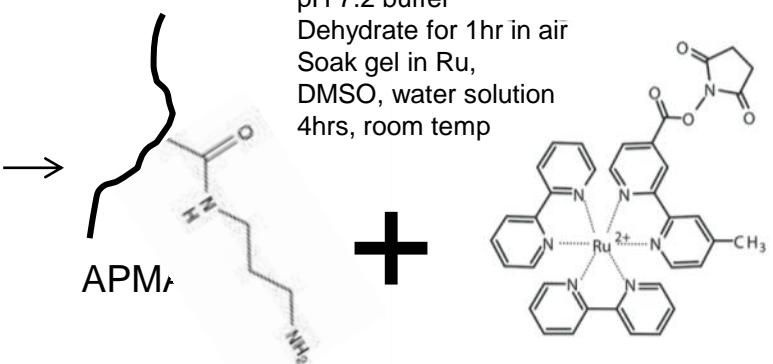
Vaia, et al 2012



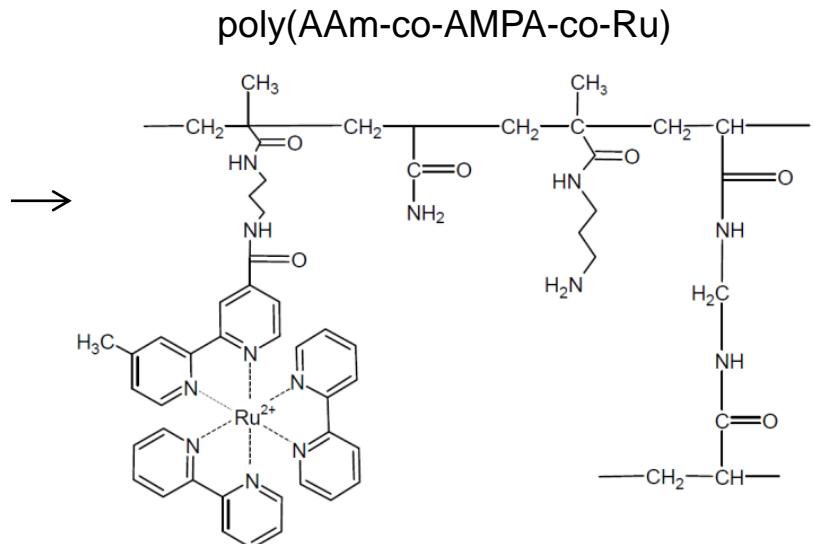
Postfunctionalization: Polyacrylamide

95.5% AAm
2.5% APMA
2% MBA

Initiate:
APS, TEMED
Cast in mold

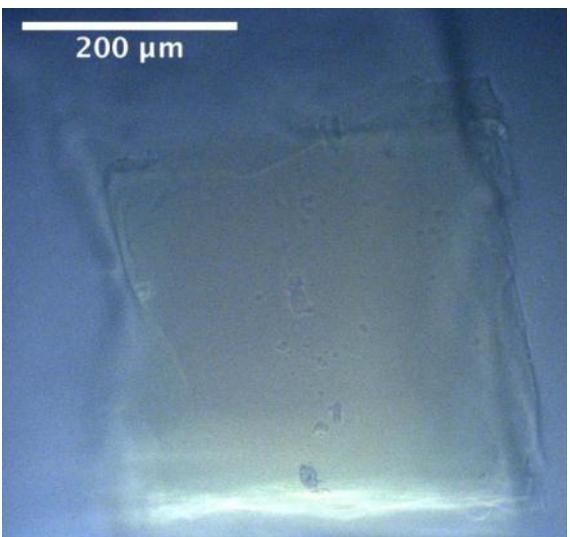


Polymer **or**
Swollen Network

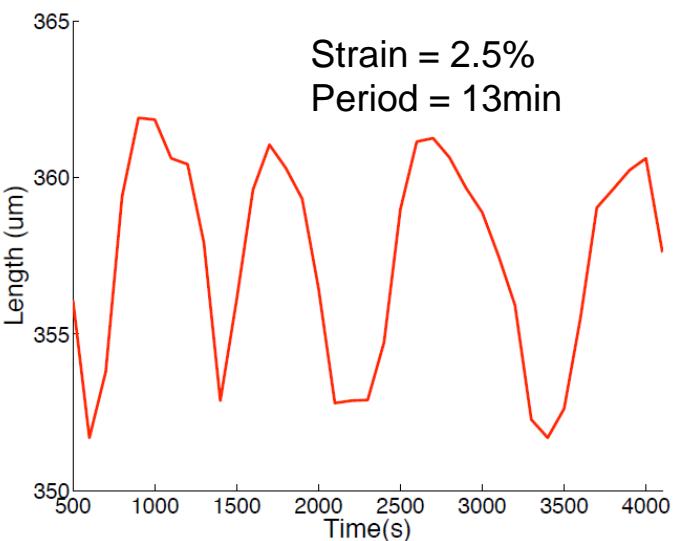


Immerse in
BZ Soln

0.08M Sodium
Bromate
0.04M Malonic Acid
0.7M Nitric Acid

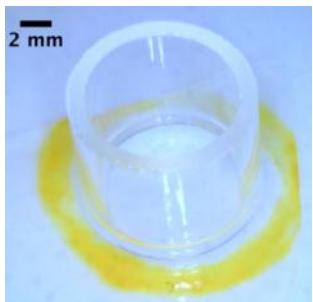
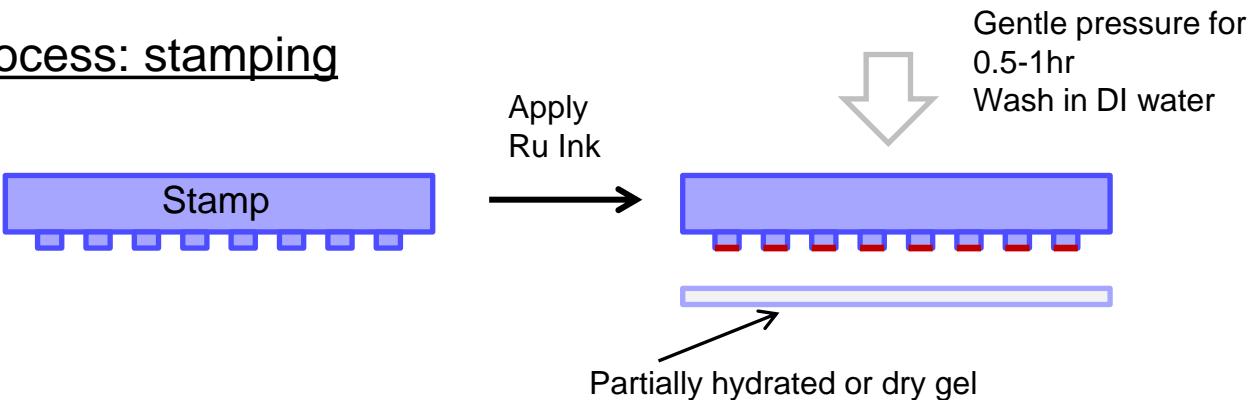


Literature: Typical strains = 2-20%

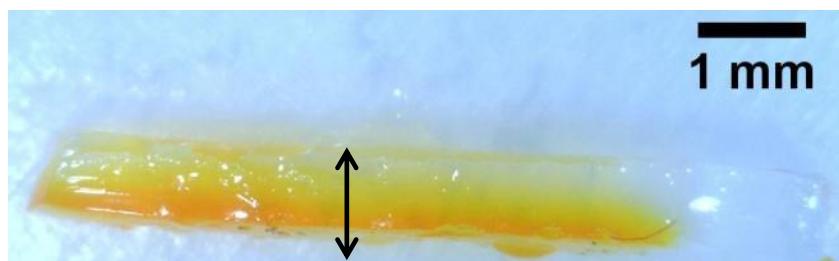


Patterning poly(AAm-co-APMA)

Process: stamping



Gel Cross Section - Ru Gradient



Chemical wave periods: 4-10min

Current Challenge: Improve control over diffusion and pattern size



BZ-Gelatin for Thermogelling



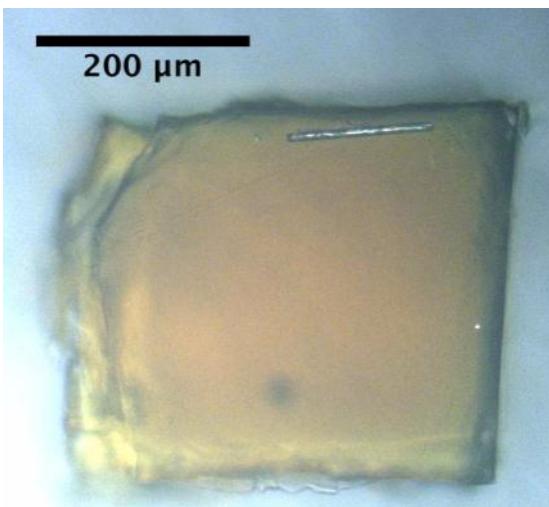
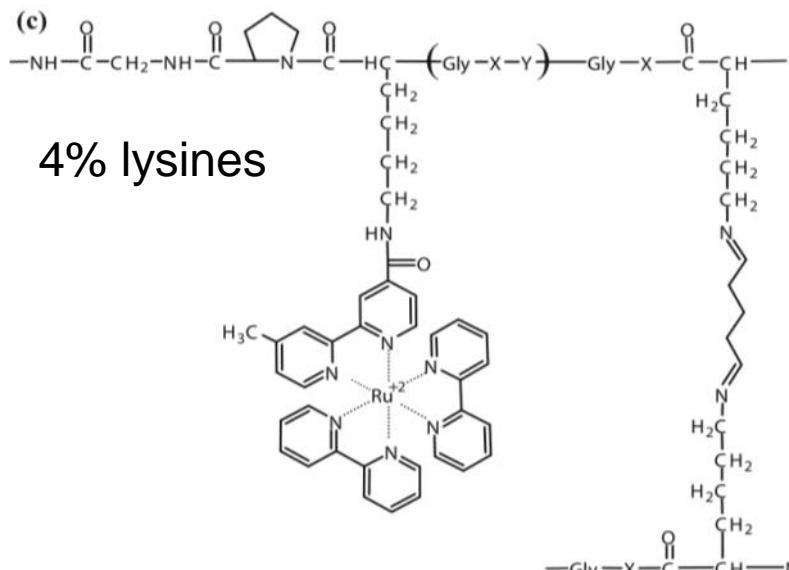
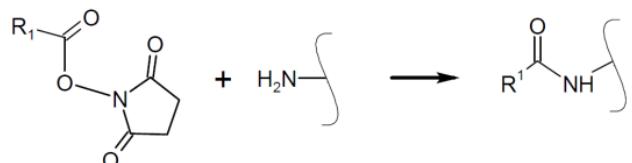
Thermogel

- physically crosslinked (H-bonds, crystals)
- melts above a critical temperature

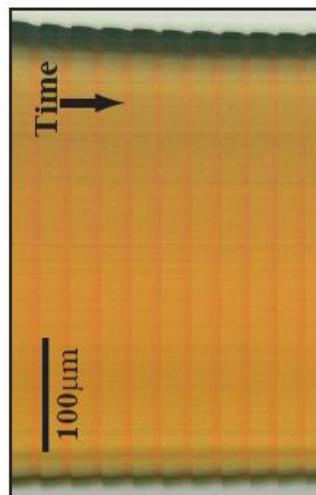
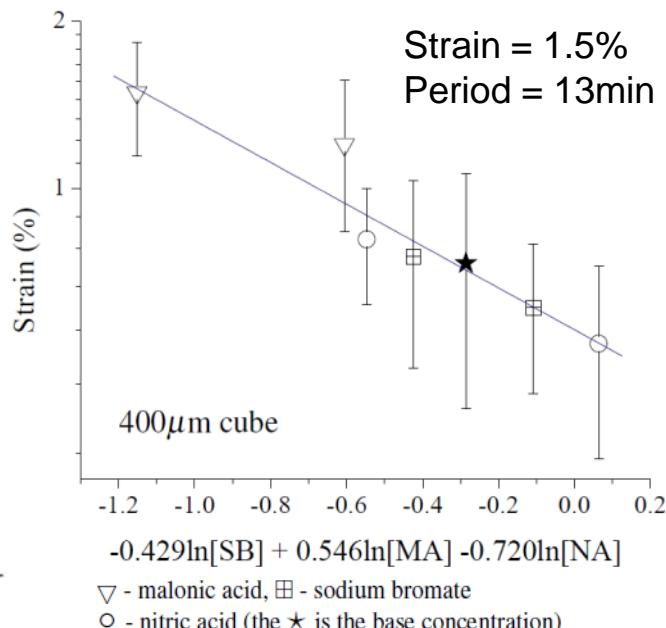
Ru conc:
0.04-0.05%

Chemical
wave periods
2-6min

Type A BZ Gelatin

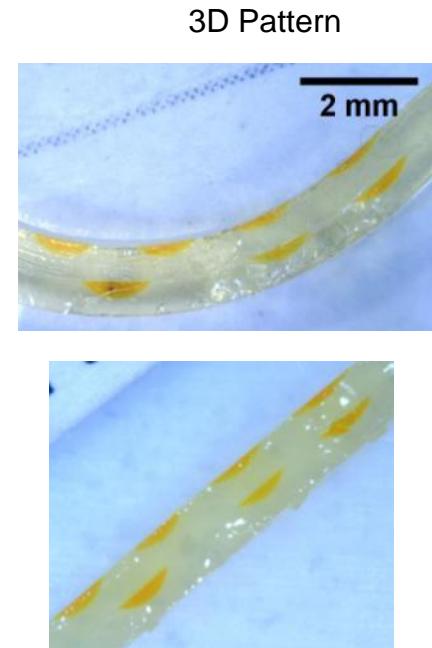
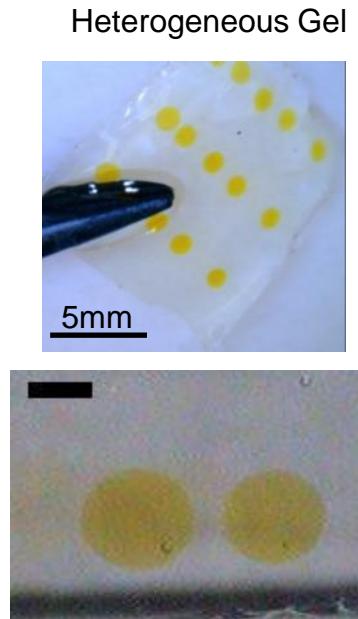
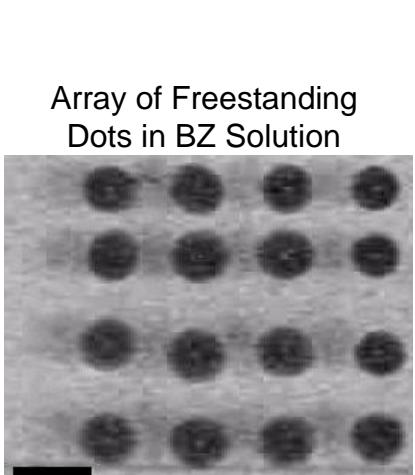
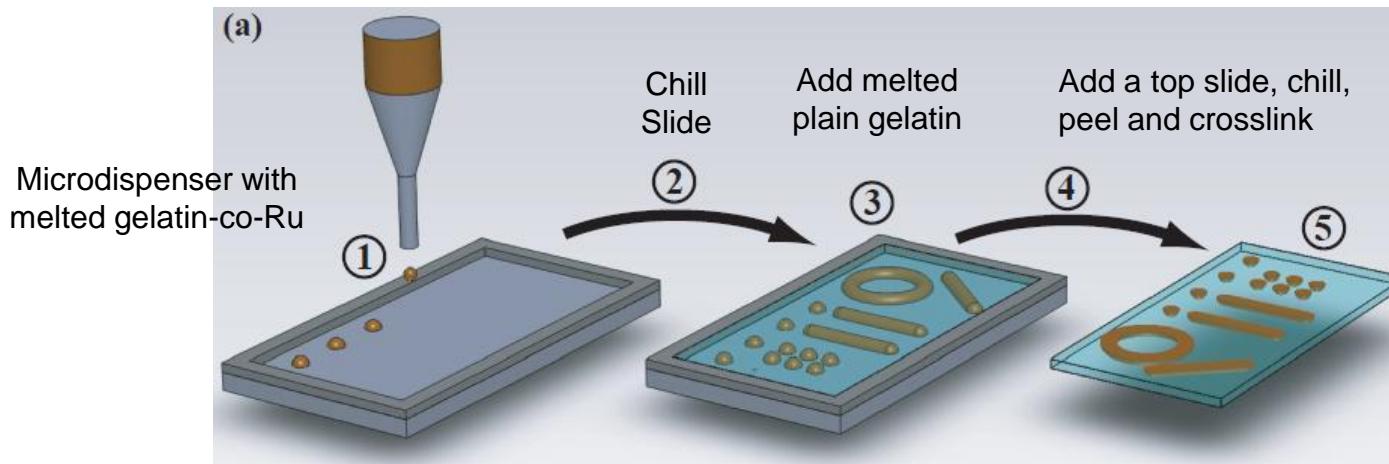


0.08M Na Bromate
0.04M Malonic Acid
0.7M Nitric Acid



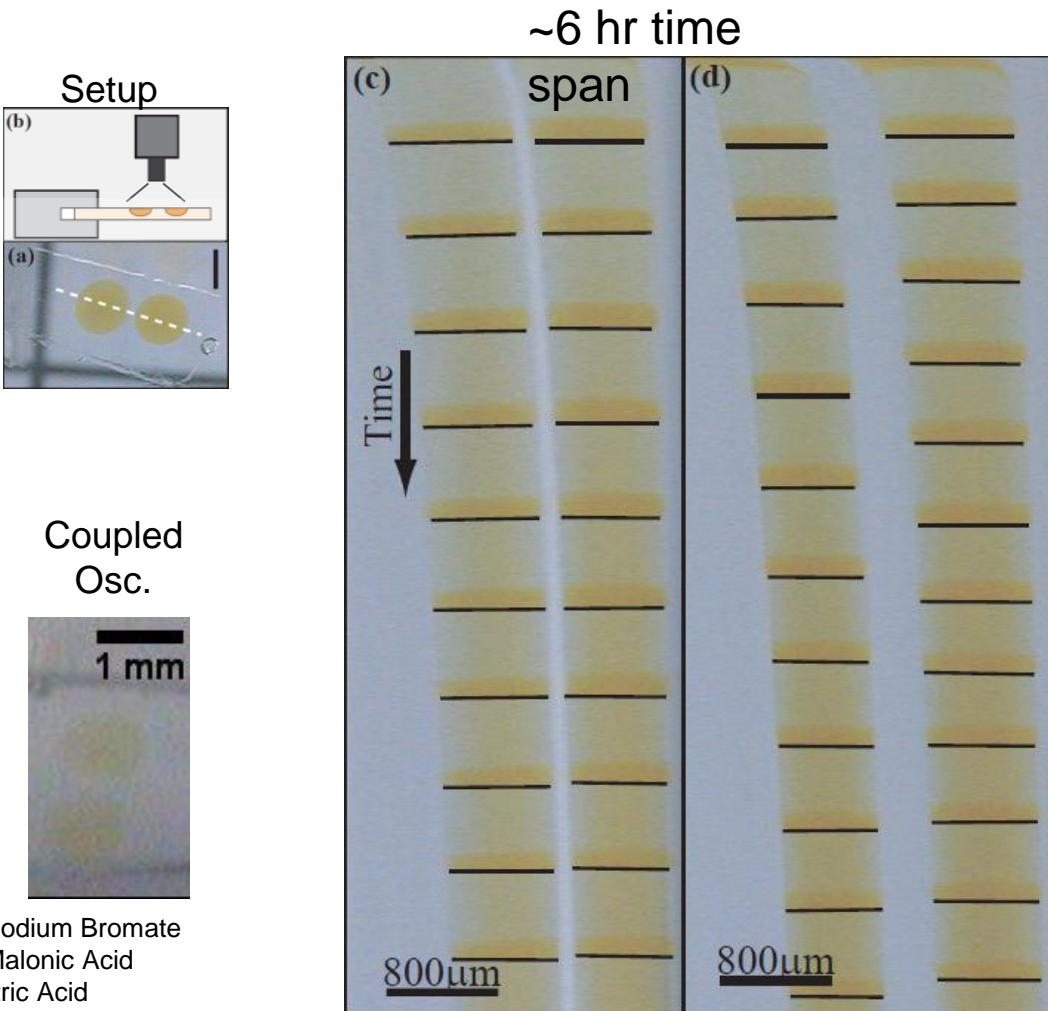


Additive Mfg: Patterned Gelatin





Adjacent Patches: Effects of Spacing



Summary

1 patch

- Period = 2039 ± 251

2 close patches

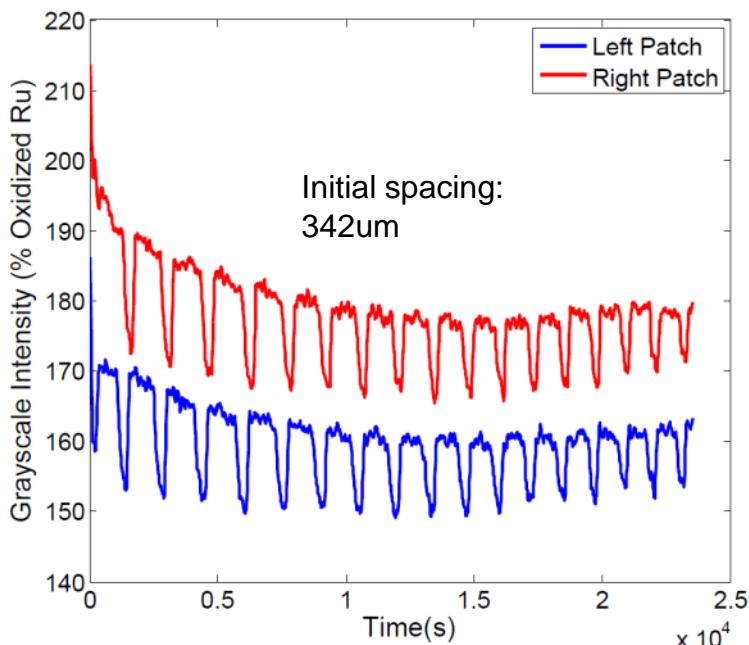
- Inner spacing = $117 \pm 13\mu\text{m}$
- Period = 1613 ± 244
- Ave diff in period: 0-34s

2 far patches

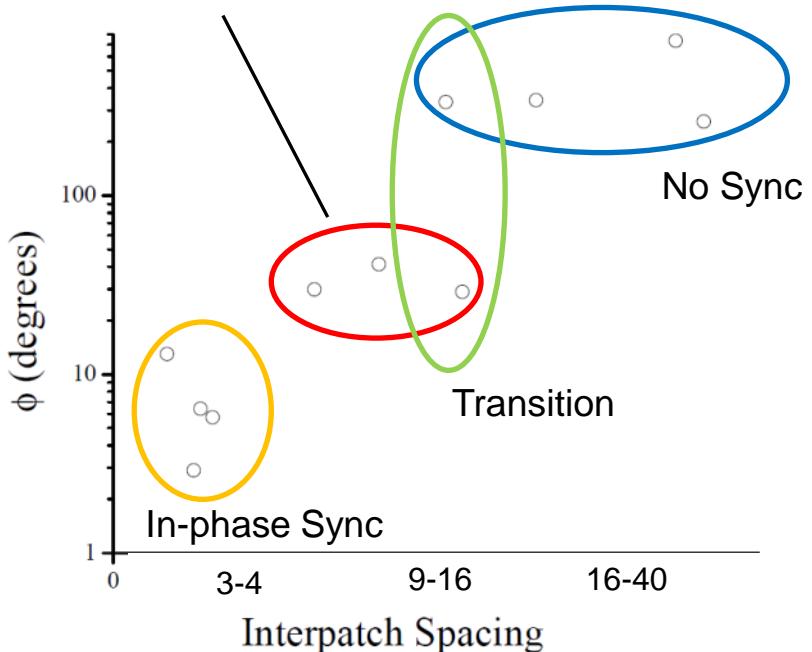
- Inner spacing = $628 \pm 160\mu\text{m}$
- Short (clamp) = 1547 ± 332
- Long (free end) = 1962 ± 429
- Ave diff in period: 120-751s



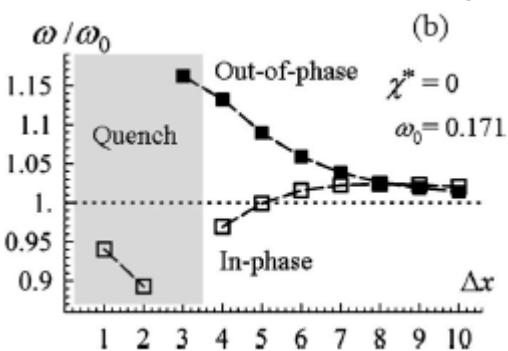
Synchrony Comparison to Simulation



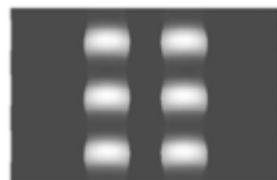
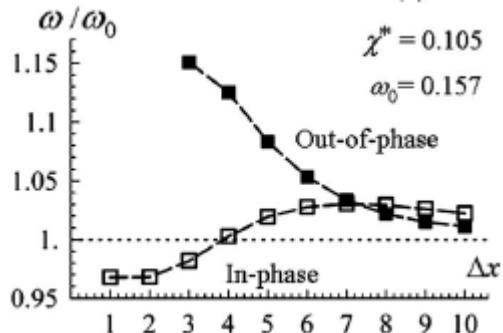
Out-of-phase Sync



No Mechanical Coupling



With Mechanical Coupling

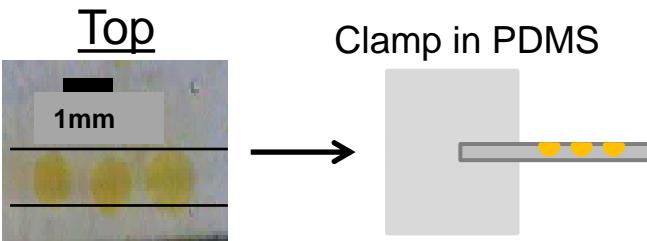


Balazs Group Simulation

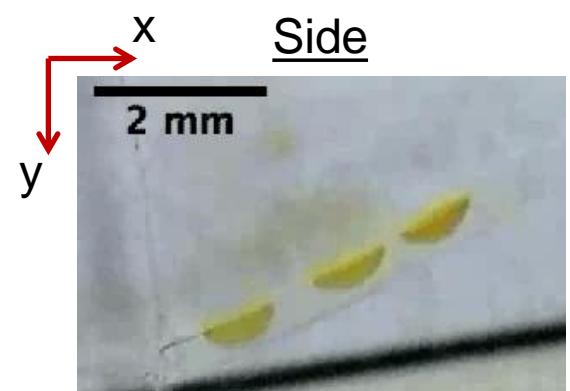
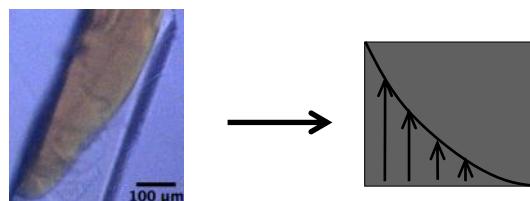


Putting Blocks Together: Three Patch Actuator

Cut actuator from
patterned sheet

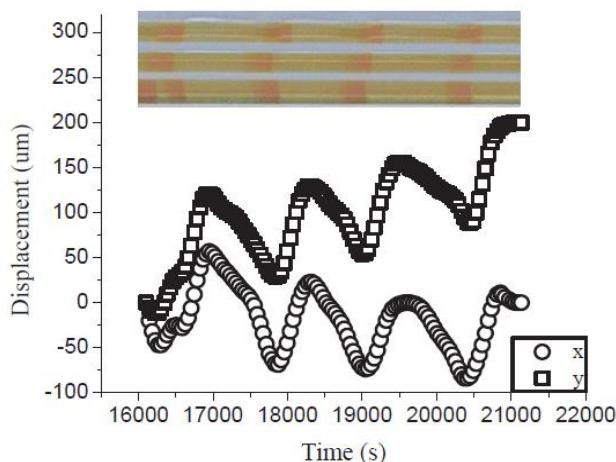
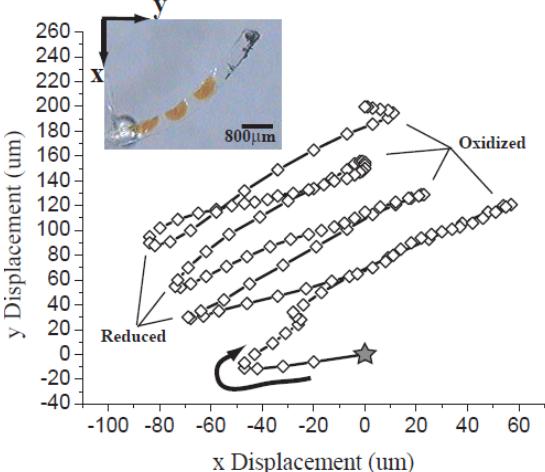


Gradient in Ru leads to gradient in strain upon swell-deswell



5x1x0.4mm
cantilever
Period: 30 min.

0.08M Sodium Bromate
0.02M Malonic Acid
0.7M Nitric Acid



1 patch cantilever

- Amp $38.6 \pm 7.4 \mu\text{m}$
- Period = $1369 \pm 107 \mu\text{m}$

3 patch cantilever

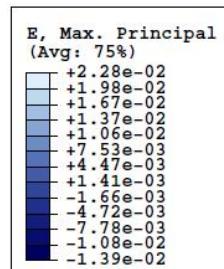
- Amp $162 \pm 36 \mu\text{m}$
- Period = $1587 \pm 410 \mu\text{m}$

Pattern design and mechanics leads to cooperative swell-deswell with motion amplification of 15x over cube

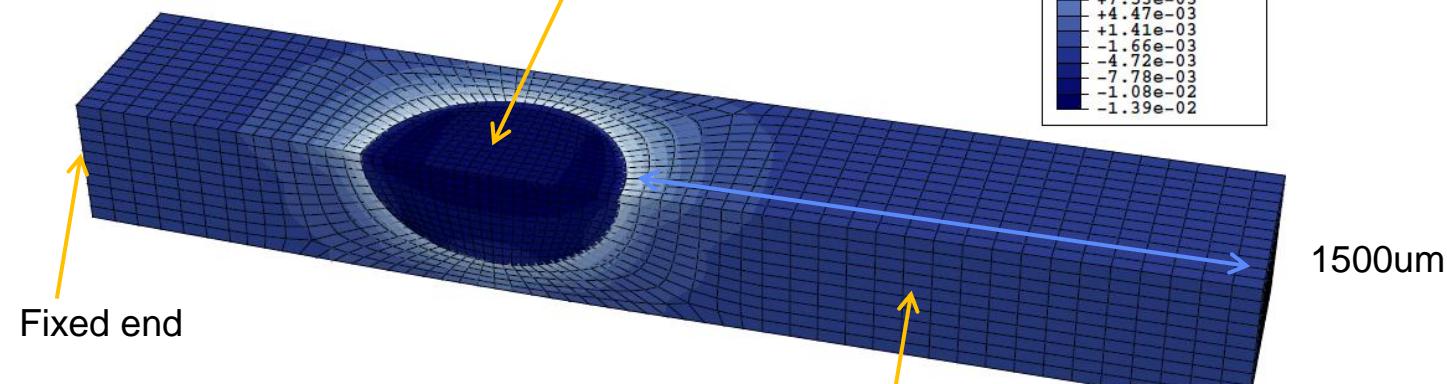


FEA Modeling

Apply temp locally to impart 1.5% strain in patch



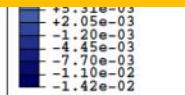
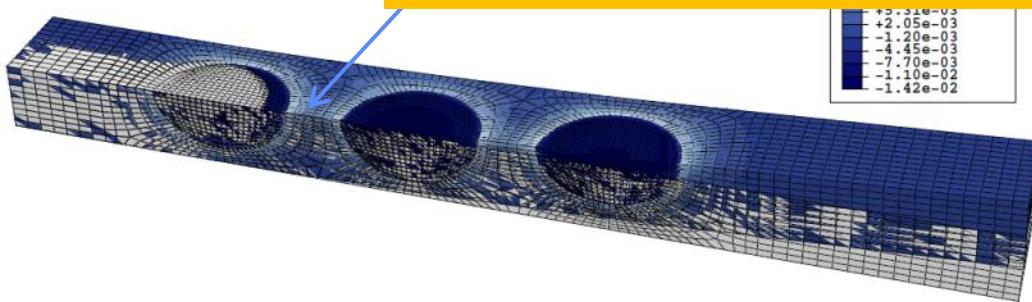
Half of the cantilever is modeled



- Max principal strain outside patch: 2.3%
- Max principal strain drops to zero beyond ~300um, <0.5% after 200um
 - Within these distances we expect mechanical effects on coupling

- 1 patch tip displacement = 42um
- 3 patch tip displacement = 191um

Experimental = 38.6um
Experimental = 162um

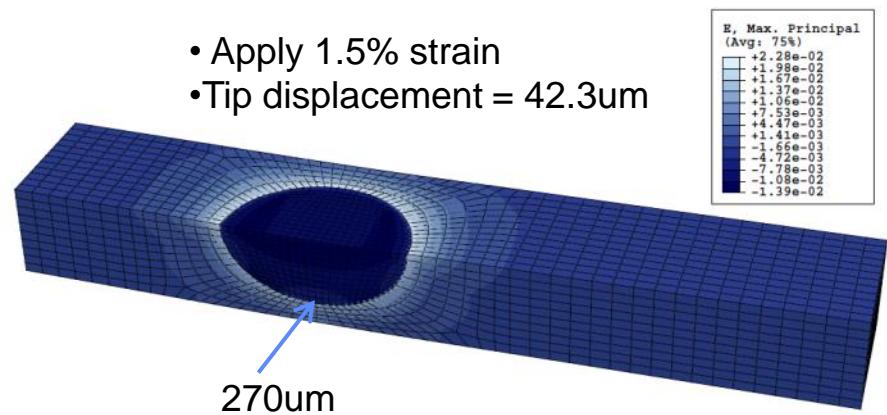




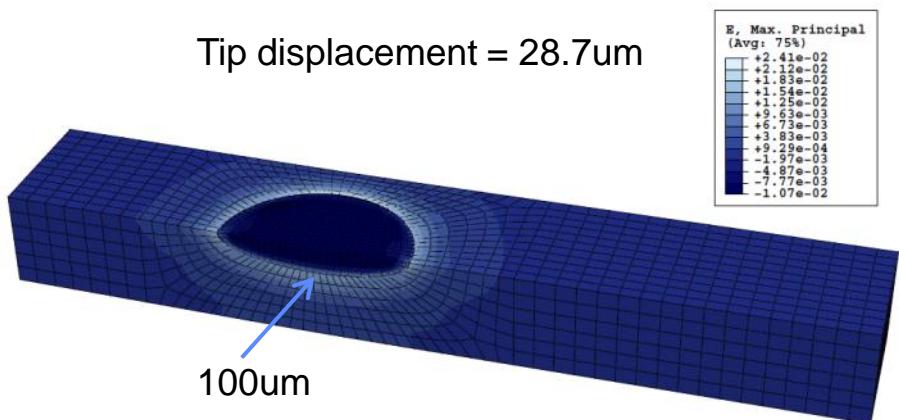
FEA: Optimal Stain Generator Profile



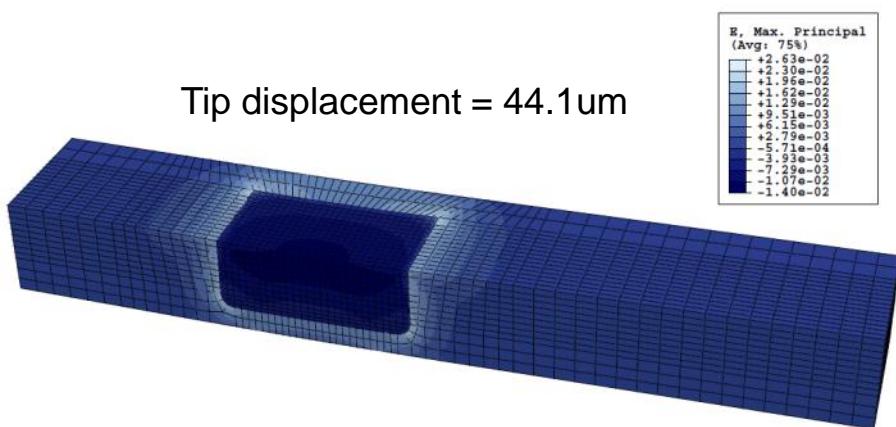
- Apply 1.5% strain
- Tip displacement = 42.3um



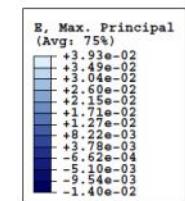
Tip displacement = 28.7um



Tip displacement = 44.1um



Tip displacement = 30.4um



Which shapes give greatest degree deflections?

Which shapes lead to greatest coupling through strain?

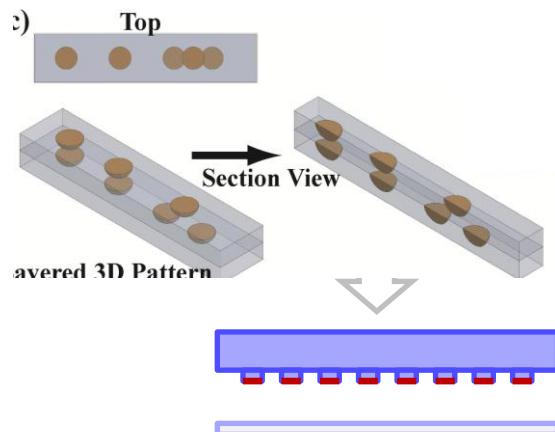
How do varying material properties affect behavior?



Next Step: Heterogeneous Autonomic Gels

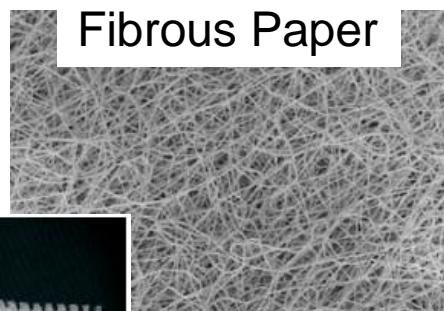
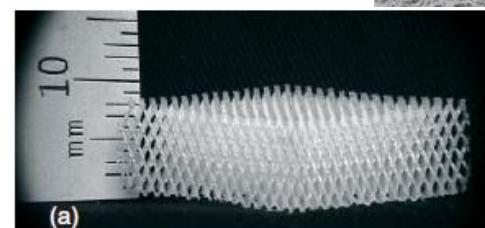


Patterning: Additive Mfg, 2D Stamping, 3D microtrusses, 3D BZ colloid mixtures



Puopolo, Vaidyanathan OSU

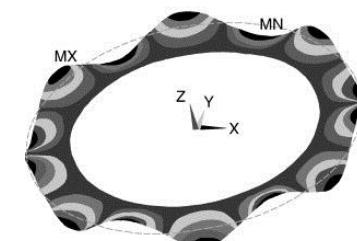
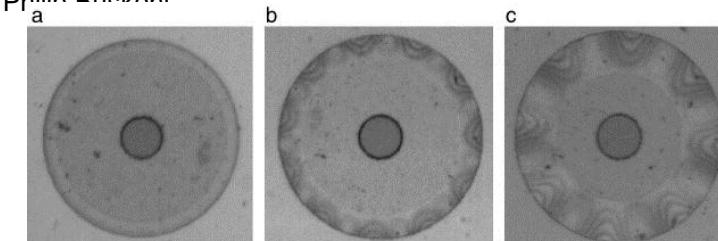
Jacobsen et al. *Adv. Mater.* 19 2007



Mechanical Design: Bi- / meta- stability for speed; wave interference



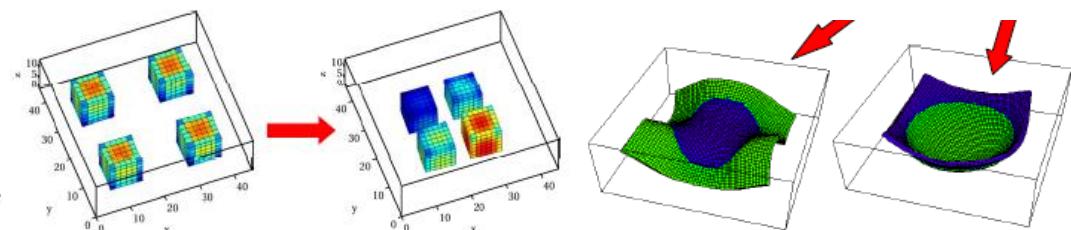
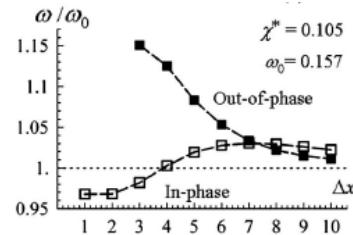
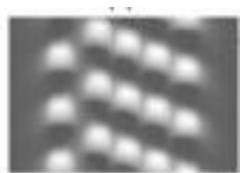
Philipp Bruckbauer



Thin Film Solids,
516, 2008, 4070

Model Validation: crosslink network, transduction, material properties

Balazs et al.





Program Status

Building Blocks

HT Thermal Shape Memory

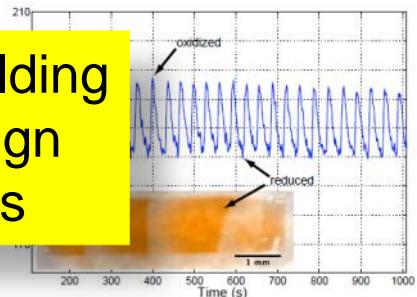


W/ L-S Yan, AFRL

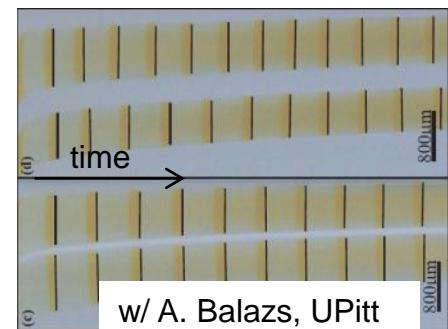
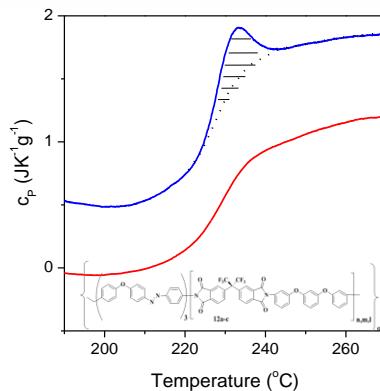
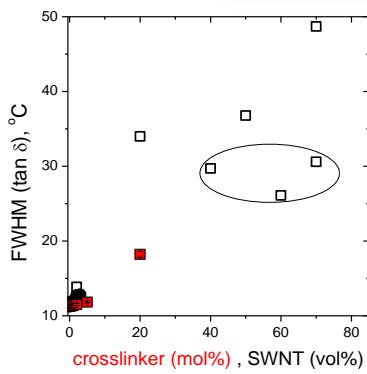
PhotoChem-Mechanical



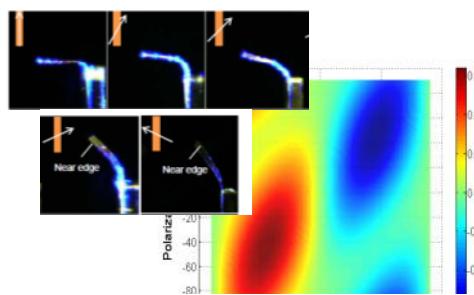
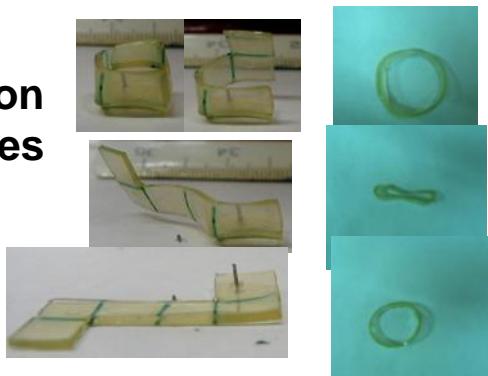
Goal: Develop responsive material building blocks & fabrication to establish design tools for functional material systems



Predictive Models

w/ A. Balazs, UPitt
M. Smith, Hope C.

Fabrication of Devices



w/T. White & M. Smith, Hope C.

